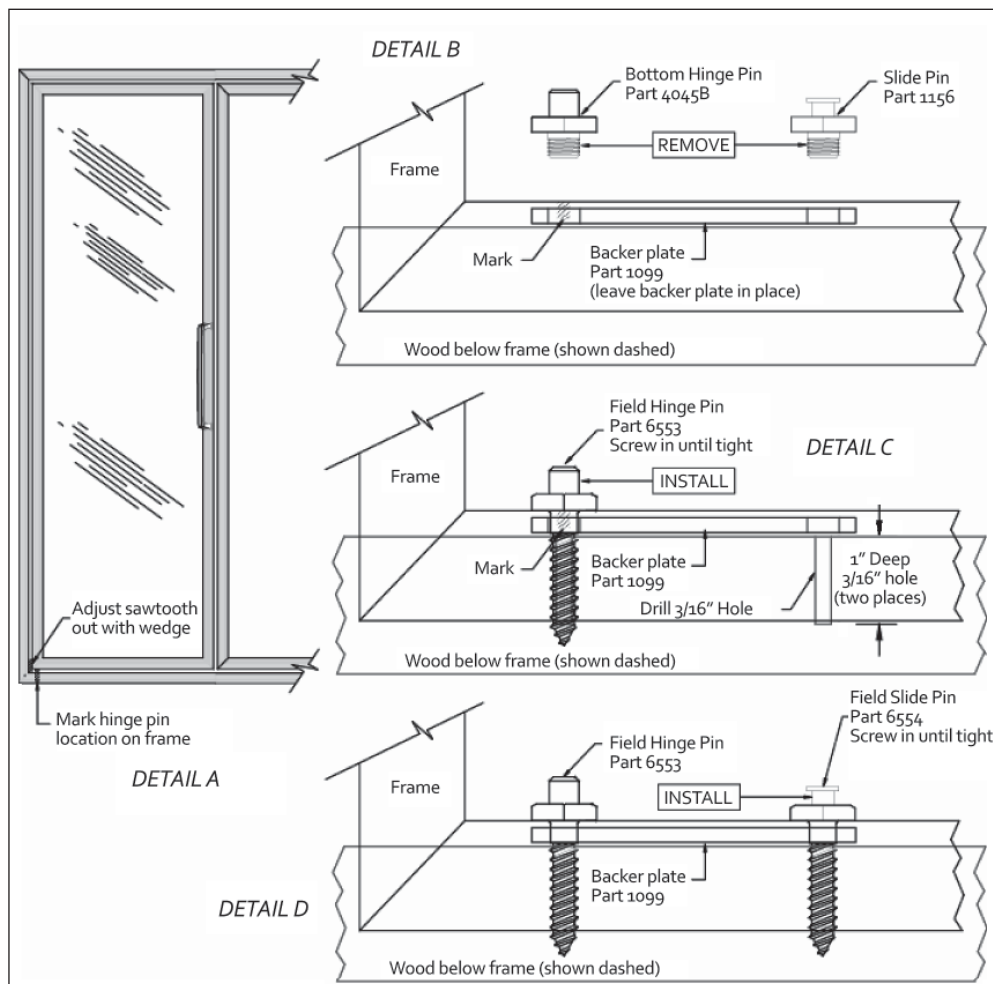


# STYLELINE® HINGE BUSHING AND SLIDE PIN FIELD REPLACEMENT

1. Note any sawtooth on the door and adjust out with a wedge between the door and frame or between the door and the door next to it. *See Detail A*
2. Mark the location of the hinge pin on the frame with a pencil. *See Detail A*
3. Remove the door.
4. Remove the hinge pin (part # 4045b) and the slide pin (part # 1156). Leave the backer plate (part # 1099) in place. Do not slide backer plate out of the way. *See Detail B*
5. At the mark and through the backer plate, drill a 3/16" pilot hole through the stripped opening in the backer plate (part # 1099) and into the wood below the frame (one inch into the wood is sufficient). *See Detail C*
6. Screw in hinge pin (part # 6553) until tight. *See Detail C*
7. Drill another 3/16" pilot hole, 1 inch deep, through the other opening in the backer plate (part # 1099). *See Detail C*
8. Screw in slide pin (part # 6554) until tight. *See Detail D*
9. Re-install the door.



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