



ALL MODELS

HINGE BUSHING & SLIDE PIN FIELD REPAIR

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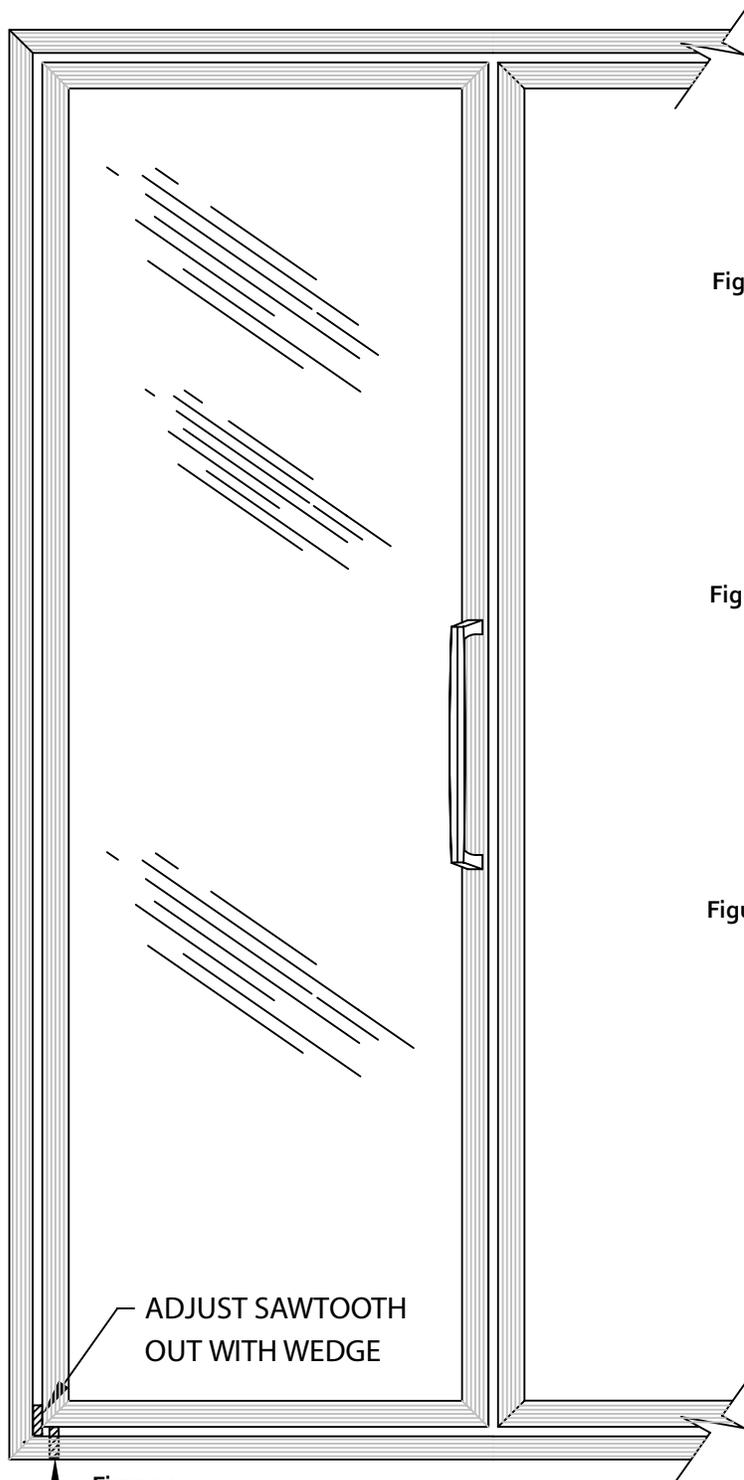


Figure 1

MARK HINGE PIN LOCATION ON FRAME

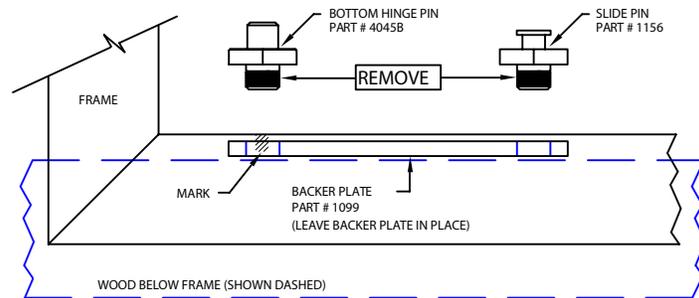


Figure 2

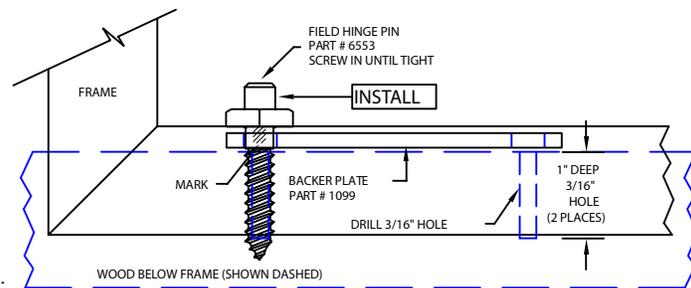


Figure 3

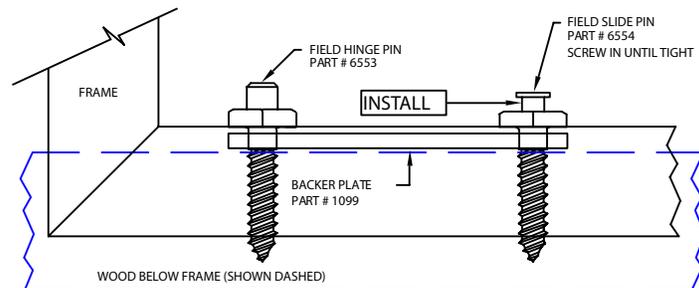


Figure 4

- Note any sawtooth on the door and adjust out with a wedge between the door and frame or between the door and the door next to it. **Figure 1**
- Mark the location of the hinge pin on the frame with a pencil. **Figure 1**
- Remove the door
- Remove the hinge pin and the slide pin. Leave the backer plate in place. Do not slide backer plate out of the way. **Figure 2**
- At the mark and through the backer plate, drill a 3/16" pilot hole through the stripped opening in the backer plate and into the wood below the frame. One inch is sufficient.
- Screw in hinge pin until tight. **Figure 3.**

- Drill another 3/16" pilot hole one inch deep through the other opening in the backer plate. **Figure 3**
- Screw in slide pin until tight. **Figure 4**
- Re-install door